

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/09/04
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: SUPPORT BRACKET	
Job Number: 34292		Part Number: D23623	
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
7.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION 	
Comment: INSPECT POWDER COAT		MF 02-09-04	
8.0	D23971	Rubber Cushion 	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Rubber Cushion Pick: Qty Part number Description Batch		B30971 CMF 07-09-05	
9.0	D23973	Rubber Cushion 	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Rubber Cushion Pick: Qty Part number Description Batch		B30972 MF 07-09-05	
10.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 	
Comment: SMALL & MEDIUM FAB RESOURCE 1 Bond rubber D2397-1 followed by D2397-3 using contact cement as per Dwg D2362		Batch M102505 MF 07-09-05	
11.0	QC5	INSPECT WORK TO CURRENT STEP 	
Comment: INSPECT WORK TO CURRENT STEP		En 07/09/05 (6)	
12.0	PACKAGING 1	PACKAGING RESOURCE #1 	
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 481		C 7/8/05 (6)	
13.0	QC21	FINAL INSPECTION/W/O RELEASE 	
Comment: FINAL INSPECTION/W/O RELEASE		D 07/09/05 (6)	
Job Completion 		H 07-09-05	

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	34292
Description: Step Support Bracket	Part Number:	D2362-3
Inspection Dwg: D2362 Rev: E1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>Jml</i>	Audited by:	<i>J.L.</i>	Prototype Approval:	N/A
Date:	07/09/02	Date:	07/09/02	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.10.07	New Issue	KJ/RF	FF

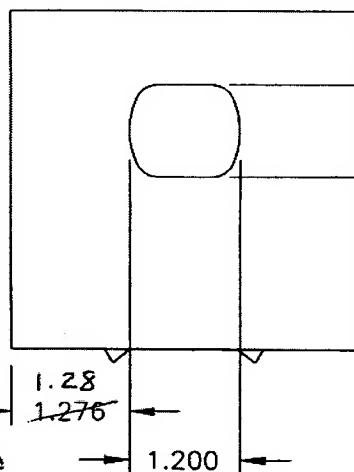
EI

03.10.07 TOLERANCE CHANGE

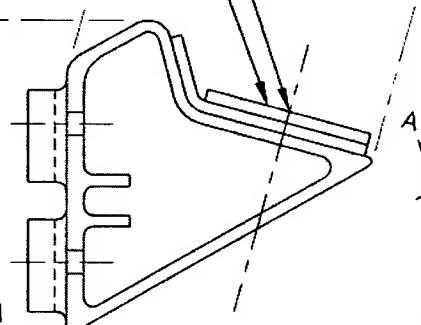
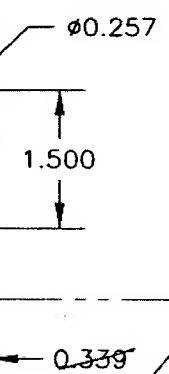
RT

VIEW A-A

0.80 EI

REMOVE TIPS
FROM CASTING
MAX 0.080

0.257 X 0.75 SLOT

CENTER D2397-1/-3 RUBBER
HOLE WITH SLOT AND BOND
WITH CONTACT CEMENT PER
MANUFACTURER'S SPECIFICATIOND2397-1 RUBBER CUSHION (1)
D2397-3 RUBBER CUSHION (1)

D2362-3

NOTES:
MAKE FROM D2262
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 234292

FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3 BEFORE BONDING
RUBBER IN PLACE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

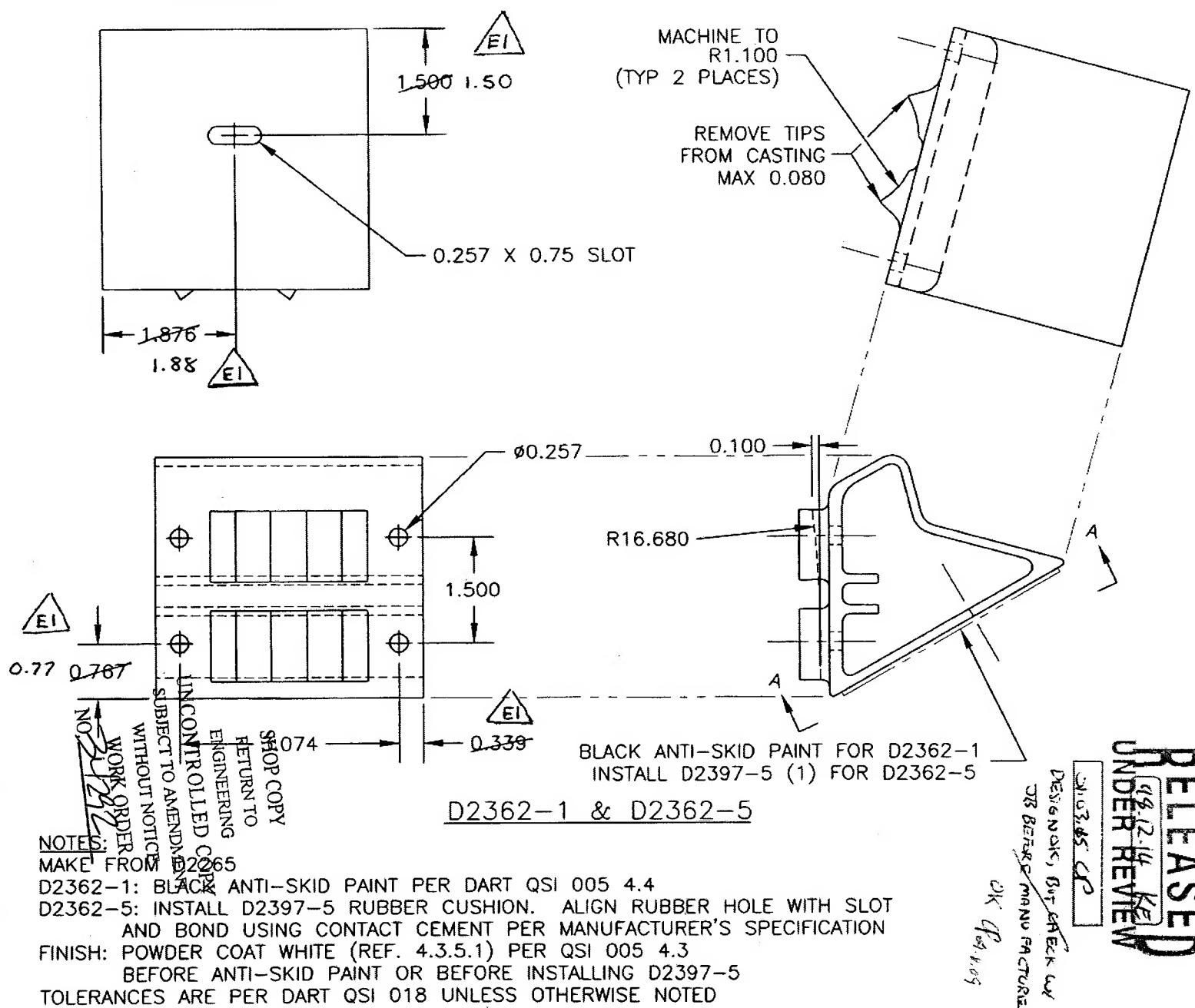
RELEASED
98.12.14 KE

DESIGN BW	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED KE	APPROVED H	DRAWING NO. D2362
DATE 98.12.04	TITLE STEP SUPPORT BRACKET	REV. E SHEET 1 OF 3 SCALE 1:2
A	95.02.15	NEW ISSUE
B	95.03.22	CHANGED RUBBER TO D2397
C	96.01.22	ADD D2362-5
D	97.05.21	ADD D2362-7
E	98.12.04	REDRAWN, ADD 2397-5

UNDER REVIEW
(15.03.15 CP)

DESIGN OK, BUT CHECK WITH
3B BEFORE MANUFACTURE
OK if 04/11.05

VIEW A-A



DART

DA COPY
SUED

DESIGN BW	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED RE	APPROVED JP	DRAWING NO. D2362
DATE 98.12.04	TITLE STEP SUPPORT BRACKET	SCALE 1:2

RELEASED
12-14-98
REVIEW
RE-03-95 CP
DESIGNER, BUT CHECKED
JB BEFORE MANUFACTURE

REV. E
SHEET 2 OF 3
SCALE 1:2

D2362-041 (SHOWN)

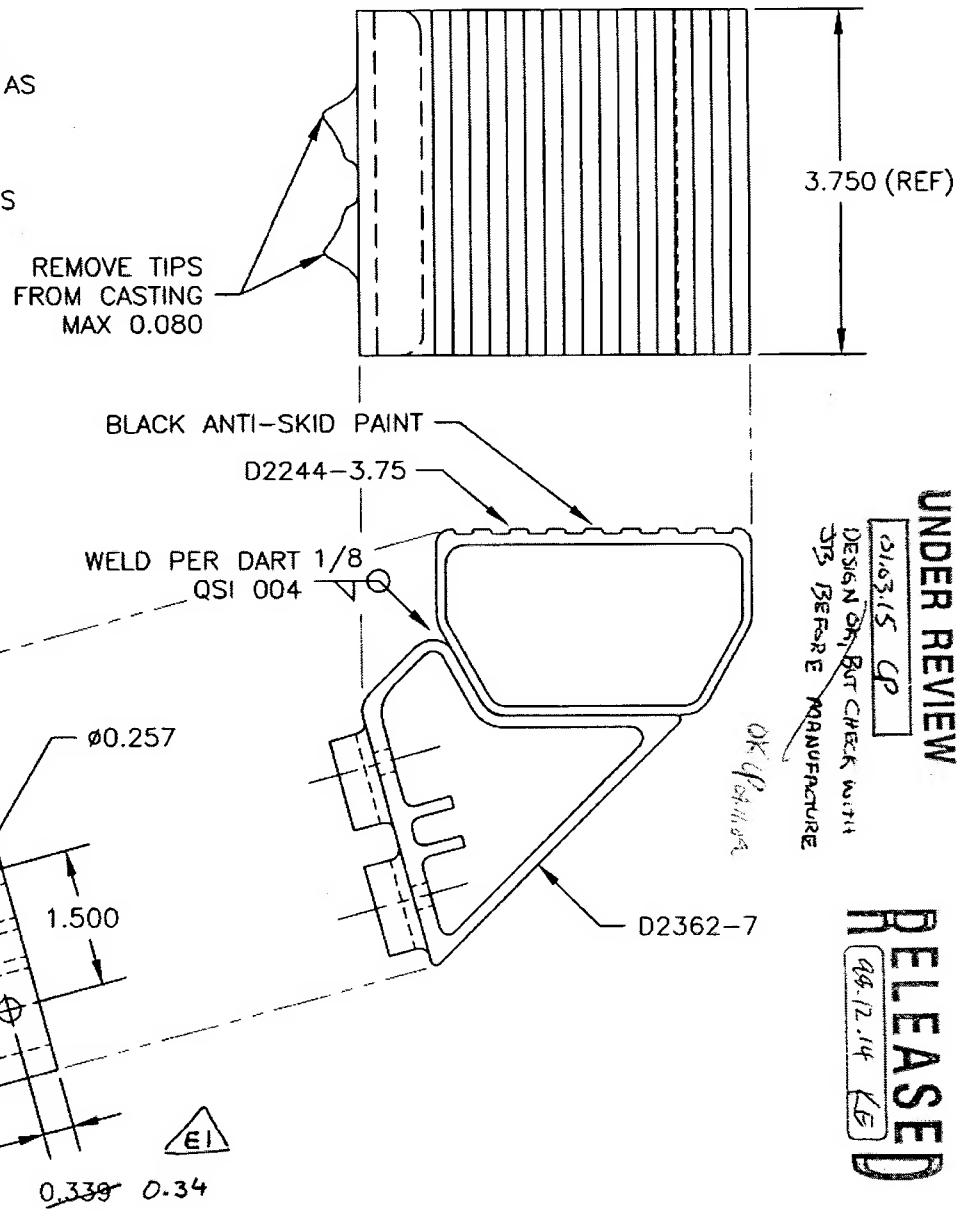
FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER
QSI 005 4.3
ANTI-SKID PLANT PER QSI 005 4.4 AFTER
POWDER COATING

D2362-7 (SHOWN AS PART OF D2362-041)

MAKE FROM D2265 CASTING. DRILL D2265 AS
SHOWN IN D2362-041 ASSEMBLY

NOTES:

TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED



DART

© DART IS
A COPY IS
MADE

DESIGN BW	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED RE	APPROVED MM	DRAWING NO. D2362
DATE 98.12.04	TITLE STEP SUPPORT BRACKET	REV. E SHEET 3 OF 3 SCALE 1:2

UNDER REVIEW

RELEASED
49-12-14
KE

21.03.15 CP
DESIGN OK, BUT CHECK WITH
D3, BEFORE MANUFACTURE

SHOP COPY →
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35212

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